

Work Order ID 80821

80821

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March-01-12 8:07:57 AM

Item ID: D3384-047

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cyclic Sock Assembly

Start Date: 01/03/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 15/03/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/03/01* Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3384	Rev B								
100 <i>A2690</i>	<i>B2</i>	0.00							
100	Small Fab								
Small Fab	Memo	0.00							
Small Fab	2 - ASSEMBLE PER DRWG D3384 REV.B								
	<i>1- cut cable as per dwg A2690</i>								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <i>GA</i>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

(6) FF 12-03-01

SB 12/03/01

(6)

SB 12/03/01

(6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 80821***80821***

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March-01-12 8:07:57 AM

Item ID: D3384-047

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Cyclic Sock Assembly

Stop ***NS2***

Start Date: 01/03/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 15/03/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/3/11
MLJ 12/03/01
6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-01-12 8:20:36 AM

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Work Order ID: 80821

Parent Item: D3384-047

Parent Item Name: Cyclic Sock Assembly

Start Date: 3/01/12

Required Date: 3/15/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.03.01 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240 Cable		Purchased	No				f	703.5418		16.5			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		703.541789							
				113565		3.911789							
				119021		477.922							
				<u>119690</u>		221.708				16.5			
CBL-460 Loop Sleeve		Purchased	No				Each	579.0000		12			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		579							
				117947		4							
				118140		33							
				119021		188							
				<u>119690</u>		154				12			
				120809		200							
D3384-1 Cyclic Sock		Manufactured	No				Each	21.0000		6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST486		21							
				<u>77011</u>		20				5			
				<u>77012</u>		1				1			

⑥ FF 02-03-01

⑥ FF 12-03-01

⑥ FF 12-03-01

8

7

6

5

4

3

2

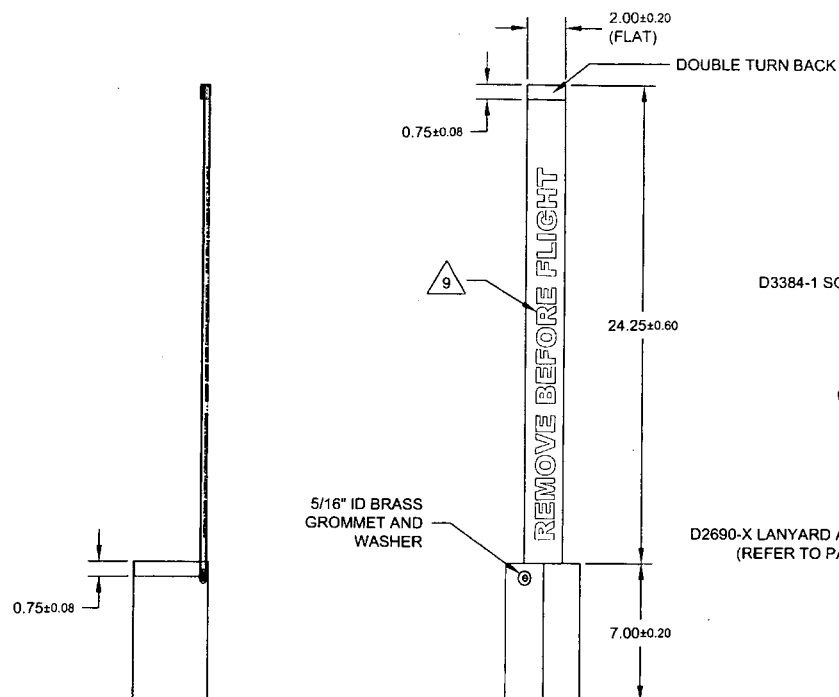
1

D

C

B

A

**D3384-1 SOCK**

D3384-1 SOCK

D2690-X LANYARD ASSEMBLY
(REFER TO PARTS LIST)**D3384-0XX SOCK ASSEMBLY**

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	P/N	DESCRIPTION
X					D3384-041	SOCK ASSEMBLY
	X				D3384-043	SOCK ASSEMBLY
		X			D3384-045	SOCK ASSEMBLY
			X		D3384-047	SOCK ASSEMBLY
				X	D3384-049	SOCK ASSEMBLY
	1				D2690-8	LANYARD ASSEMBLY
		1			D2690-20	LANYARD ASSEMBLY
1					D2690-24	LANYARD ASSEMBLY
			1		D2690-28	LANYARD ASSEMBLY
				1	D2690-30	LANYARD ASSEMBLY
1	1	1	1	1	D3384-1	SOCK

RELEASED
07.11.23**D3384-1 NOTES:**

- SUPPLIER: TULMAR P/N 8972
MATERIAL: 420 DENIER NYLON CLOTH, PVC COATED, COLOUR RED
- THREAD: STITCHING IAW D-6193 6 TO 10 STITCHES PER INCH USING V-T-295 RED NYLON THREAD, TY2, CL A, SIZE E
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: NONE
- WEIGHT: N/A
- STENCIL THE FOLLOWING: "REMOVE BEFORE FLIGHT" ON BOTH SIDES OF STRIP WITH 1" LETTERS USING INK, WHITE, IAW A-A-208

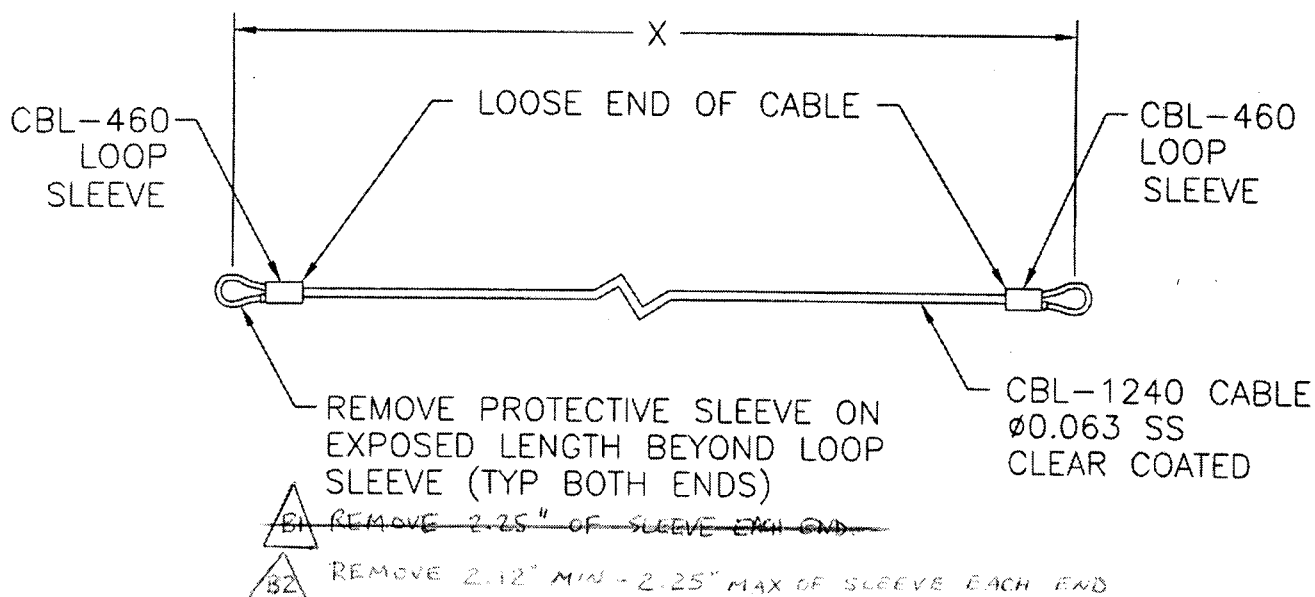
B	CHG TOLERANCES DWG UPDATED ADD MATERIAL & SUPPLIER INFO	DC	07.11.23
A	NEW ISSUE	RF	05.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>JE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>JE</i>	DRAWING NO.	REV. B
CHECKED	<i>JE</i>	D3384	SHEET 1 OF 1
MFG. APPR.	<i>JE</i>	TITLE	SCALE
APPROVED	<i>MD</i>	SOCK ASSEMBLY	NTS
DE APPR.	<i>N/A</i>	DATE 07.11.23	
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80821 MLJ
12/03/01



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	CP 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's